

SOMA

F A B R I C A T I O N S

Thanks for purchasing a Soma Frame

Now that you have your frame, it needs to get built.

And getting it built properly is supremely important in getting maximum enjoyment from your bicycle.

Here is a list of procedures for prepping your frame prior to assembly: (Some of these require special tools)

- 1) Face the headtube and bottom bracket shell to assure your headset and bottom bracket will install correctly.
- 2) Chase the bottom bracket shell and all other threads. This allows the bottom bracket and bolts to insert smoothly.
- 3) Ream/hone the seat tube so it is clear of any burrs or obstructions that may scratch your seatpost or prevent it from inserting smoothly.
- 4) Check alignment of frame, including dropouts and fork tips. Slight misalignments can be corrected in a jig.
- 5) Clean frame of metal shavings and all other loose debris.

If you do not have the expertise or proper tools to get these procedures done correctly, have them done by a professional bicycle mechanic. Not every frame requires all of these procedures to be done. A trained mechanic will properly determine if your frame needs it or not. Soma Fabrications will not be held responsible if there is damage to your bicycle components resulting from these procedures being skipped or not being completed properly. Warranty is void if product is damaged by improper frame preparation. For more information, see our Frame Warranty online at www.somafab.com.